

# Renewable energy research projects of the University of Kassel in SSA countries



# Overview

- Developing appropriate technologies to address the problem of aflatoxin contamination of maize under harvest conditions in Kenya
- Sweet potato storage
- Utilizing diurnal fluctuations for cold storage
- Solar spray drying of milk



# Addressing the role of engineering in mitigating post-harvest aflatoxin contamination of in Kenya

## Introduction

- Over 75% production small-scale (5<acres)
- Maize as staple food, but insecure
- aflatoxicosis with severe health like cancers, suppressed immunity, stunted growth



**Aflatoxins?** – toxic metabolites produced by strains of the *Aspergillus flavus* and *Aspergillus parasiticus* fungi in moist foods.





# Aflatoxins: The response



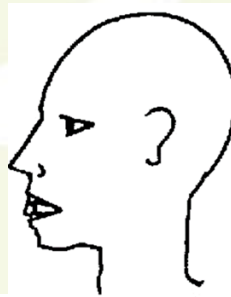
PICS bags  
Photo:  
Dieudonné  
Baributsa

- Stakeholder workshops - GAPs
- Standards-manuals
- Biotic control - Atoxigenic fungi – promising for pre-harvest
- hermetic storage: PICS bags, metal silos.
- Mobile dryer imports –shelled maize – pre-drying on-farm or in cribs - delayed harvest

**Store-ready tests in rural villages:** Imprecise – unreliable – insensitive - inadequate for detection of long term storage requirements



rattling



biting

Salt test etc...



## Aim of the project:

Identification of energy saving and cost cutting strategies in coved maize drying by characterising cob drying

- computational sensor psychrometrics for the digitization of convective coved maize drying
- Characterisation of the Composite Convective Drying Dynamics of Coved Maize
- Assessing the impact of husking and shelling maize depletion of safe capacity and sophistication of drying in deep and shallow beds

Provide appropriate low cost solutions for maize drying; integration of the informal Jua Kali\* sector is conceivable

\* local “street doctors”, keeping things alive and working (<http://migrationology.com/2011/07/jua-kali-kenyan-informal-labor-sector/>)



# Results

- Low temperature, in-store drying (<45°C)
- Minimal risk of moisture rebounding when kernels are over-dried to 12 %wb
- Optimal conditions for extreme wet (43%wb) cobed maize drying: temperature  $43\pm 2^\circ\text{C}$ , surface airflow > 3 m/s.

## Recommendation

Low cost moisture detection kits – next frontier for innovation.



# Design and Development of a Low-cost PV Powered Ventilated System for Storage of Sweet Potato under Tropical Conditions





## Background

- » Sweet potato (*Ipomoea batatas* L.) is an important high-value crop in many countries in Africa
  - However, full exploitation of the crop is constrained by its perishability especially in tropical and sub-tropical climates
- » The main cause of post-harvest losses has been attributed to lack of suitably designed storage systems
- » In rural areas for instance, harvested roots are often stored in bulk using:
  - Pits, heaps or house floors





# Problem

- mold damage may occur especially if the roots are not ventilated during bulk storage or ventilation lacks of non-uniform air distribution

# Approach

- Simulation studies using Computational Fluid Dynamics (CFD) techniques
  - Simulation of pressure and velocity
  - Design of a DC axial fan with a low startup current based on the simulation data



# Mud storehouse construction based on CFD simulations

A 10.72 m<sup>3</sup> mud store structure was built, simulating the most common storage systems in most rural areas of SSA.



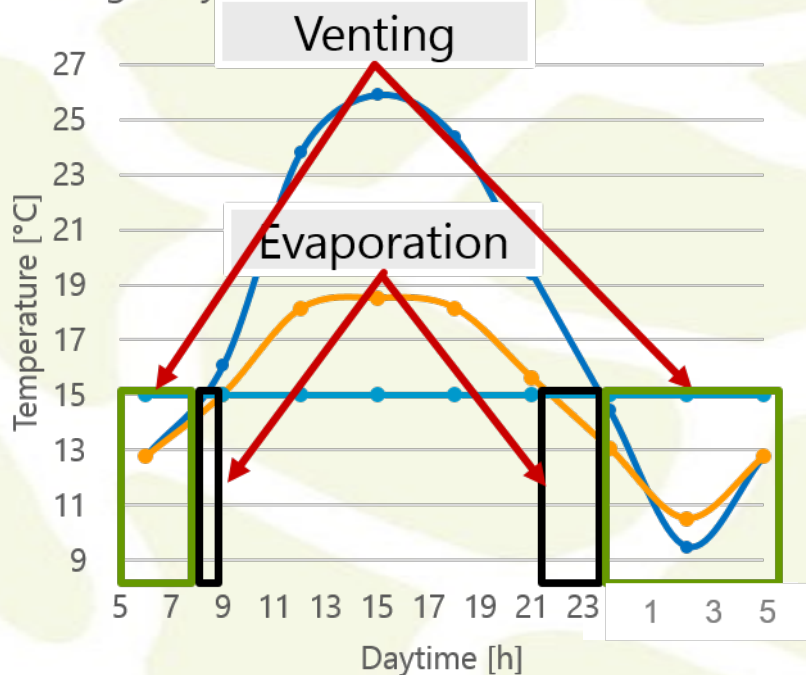
Need for evaporation cooling



# Utilizing diurnal fluctuations for cold storage

Tropical climate conditions only allows effective evaporative cooling during short time during the day.

Temperature profile of an average day in Jimma, Ethiopia



## Evaporative cooling times:

- Morning (very limited)
- Late evening

## During the night:

Venting of the store house

## During the day :

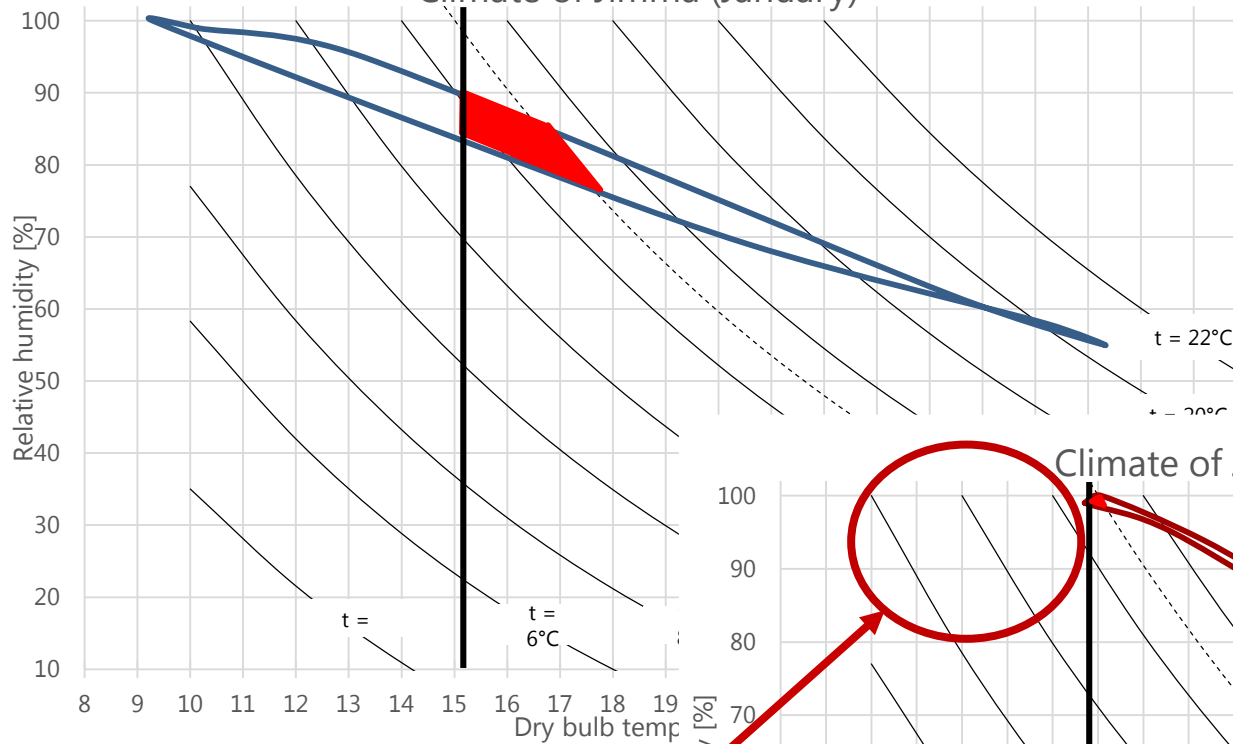
Insulation of the store house

***Attention: seasonal variability***

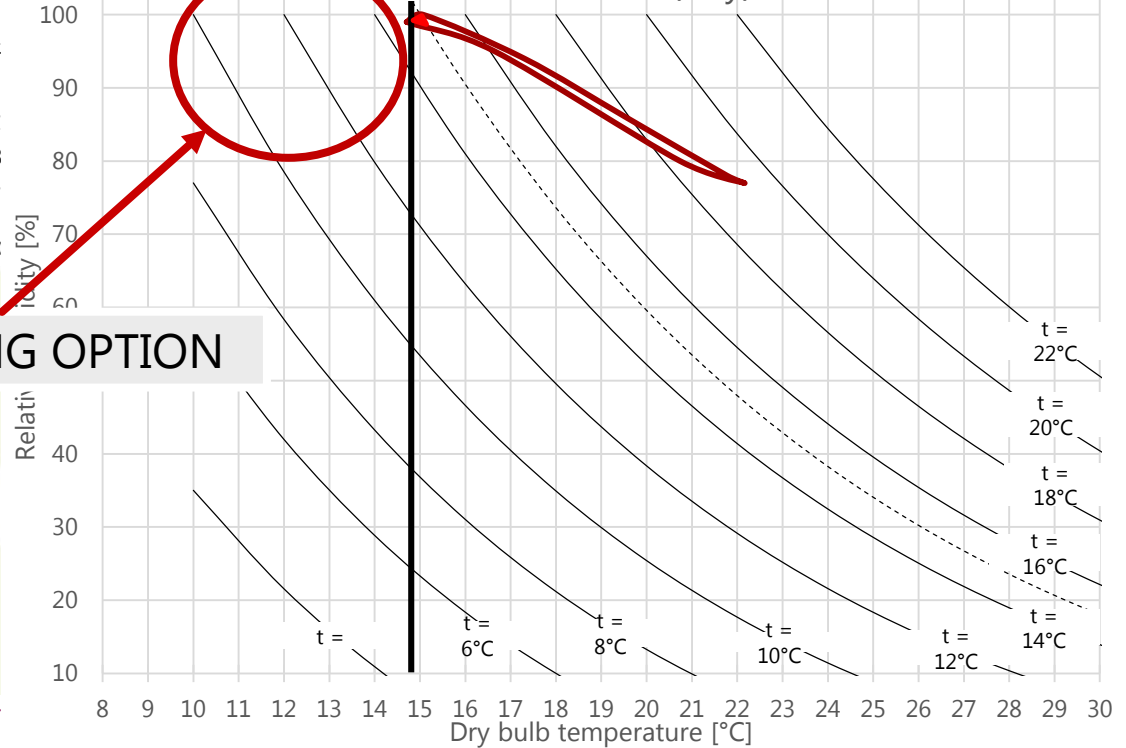




Climate of Jimma (January)



Climate of Jimma (July)



NO VENTING OPTION





Successful cooling ( $15^{\circ}\text{C}$  + max.  $0,5^{\circ}\text{C}$  during the day) depends on

- tropical climate conditions
- season
- insulating material
  - e.g. coffee husks as a very cheap resource with a low thermal conductivity
- Keep the door closed in the daytime loading and unloading management



# Solar spray drying of milk

## Background: Solar Technology in the dairy Industry....

- In Australia, utilization of solar energy in over 80 % of the heat demanding processes between 60 and 80 °C
- In India, Arun solar concentrators have been used in steam and hot water generation for pasteurization of milk



Approximately 4 kilo tonnes of oil/year and 4 million US dollars can be saved when solar is used in Spray drying of milk



## Challenges in spray drying

- Spray drying is an energy intensive process - need for a constant power supply for efficient operation and the production of quality milk powder products.
- The high prices and unreliability of grid electricity in developing cause problems for small scale dairy farmers.
- need for reduction of energy in Dairy processing plants

## Use of Solar thermal systems in the dairy industry

Solar (evacuated tube and flat plate) collectors can be used in heating applications in a milk spray drying



Engineering is a service to humanity

**Thank you for your attention!**

